COR-MET.

# SAFETY DATA SHEET

Page 1 of 8 **SDS-0007** 

Prepared to OSHA, ACC, ANSI, NOHSC, WHMIS, GHS & EU Standards

SDS Revision: 3.3

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1.1	Product Name:	COR-ME	<b>T<sup>®</sup> COR-E</b>	BALT ELE	ECTRO	DES	;							
1.2	Chemical Name:	Cobalt Base A	lloy											
1.3	Synonyms:	Cobalt Base El	lectrodes											
1.4	Trade Names:	Cor-Balt 1, 6, 1	12, 21, 2101, 2	2125, 2190										
1.5	Product Use:	Welding Electr	odes											
1.6	Distributor's Name:	Cor-Met <sup>®</sup> , Inc.												
1.7	Distributor's Address:	12500 Grand F	River Road, Br	ighton, MI 481	16									
1.8	Emergency Phone:	COR-MET:	+1 (800) 84	48-2719										
1.9	Business Phone / Fax:	Tel: +1 (810) 2	27-3251 // Fa	x: +1 (810) 227	7-9266									
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2.1	Hazard Identification:	Droparad in as							dod t				A 20 (	CED 1010 120
2		Prepared in ac Canadian WHM							ided to	5 COM	piy wiu	n 03n	A 29 (	JFR 1910.120
		DANGER! MA							BANS	(LUN	GS) TH	ROUC	GH PR	OLONGED O
		REPEATED EX	<b>KPOSURE.</b> C	AUSES SERIO	OUS EYE	IRRITA	ATION							
		Classification: 0	Carc. 1A; STC	T RE 2; Eye Ir	rrit. 2; STC	DT SE 3	3							
2.2	Label Elements:	Hazard Statem												
		May cause res		on. H372 – C	Causes da	mage t	o orga	ans (lui	ngs) th	nrough	prolor	nged o	r	
		repeated expos		. 0202 044	ain road	and fall	ow inc	tructio	ac hof	oro un	o D00	N D-		
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				t medical adv	vice. P31	9 – G	let me	edical	help	if you	feel	unwell	-	
		P337+P317 – I	f eye irritation	t medical adv persists: Get r	vice. P31 medical he	9 – G elp. P4	iet me 05 – S	edical Store lo	help cked ι	if you up. Pť	feel	unwell	-	
2.3	Other Warnings:	P337+P317 – I of contents and	f eye irritation container to a	t medical adv persists: Get r a licensed trea	vice. P31 medical he tment, sto	9 – G elp. P4 rage or	iet me 05 – S dispo	edical Store lo sal fac	help cked u ility (T	if you up. Pt SDF).	feel 501 – D	unwell Dispose		s usos electric
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CHEMI COBA CHRC FITAN	ICAL NAME(S) ALT DMIUM # NUM DIOXIDE SSTEN	P337+P317 – I         of contents and         WARNING: Electricuits that surenergy into a I         continuous wire         one or more he         may cause burnlight radiation frand gases gendamage hearing         ublished by th         Marce kn         www.P         3. CO         CAS No.         7440-48-4         Skin Sens. 1, R         7440-47-3         13463-67-7         Carc. 2; H351         7440-33-7         Flam. Sol. 1; Se         1317-65-3	f eye irritation d container to a ectric shock f istain a weldir localized, com- e and rod elec ealth hazards. Ins to the han- rom an electri- erated during ng. See also the American W ING! This pro- own to the S 65Warnings.cc MPOSITI RTECS No. GF8750000 Resp. Sens. 1, A GB4200000 XR2275000 IYO7175000 elf-heat.2; H228 EV9580000	t medical adv persists: Get r a licensed trea rom welding e ng arc betwee centrated heat ctrode (or filler Hot metal spa ds and body or c arc may caus the welding pro- American Na /elding Society duct can expos State of Califor a.gov. ION & INC EINECS No. 231-158-0 quatic Chronic 4 231-157-5 236-675-5 231-143-9 H252 215-279-6	vice. P31 medical he timent, sto equipment in the elect t source. The metal, wh atter and h may caus se damagy rocess car ational Sta y for addition se you to operational se you to operational for addition se you to operation operational Sta y for addition se you to operation for addition se you to operation for addition se you to operation operational Sta y for addition se you to operation for addition for addition se you to operation for addition for add	9 – G elp. P4 rage or rage or or electrode a The tre nen use heat fro se fire if e to un h be ha andard onal sa chemica ause c ENT Acco PP TLV (0.5) (10)	iet me 05 – S dispo ectrode and th mende ed as m elec fit con rmful Z-49. fety pr als ince ancer INF STEL NA NA 10 NA	edical Store lo <u>saal fac</u> es may be base ously h such) t ctric are nes into ted eye to your 1, "Saf recautio duding or re <b>ORN</b> (0.05) (0.5) (10)	help cked u illity (T be fa e plate igh te o decics, we o conta es. W health tety in ons an <u>Hexav</u> oroduc <b>IATI</b> <u>ExPO</u> NOHSC <u>ppm</u> <u>Es- STEL</u> NA NF 10	if you up. P( <u>SDF).</u> atal. Te mpera ompos- iding f act wite ear suc h and Weld d haza ralent of trive h SURE L SURE L NF NF	feel         501 – E         501 – E         weldir         atures of         atures of         iames         h combination         itable p         noise of         ard war         Chrominarm         imits in         PEL         (0.01)         (1.0)         5         (5)	unwell Dispose Iding p ng arc of the ectric a or the bustible portecti general utting For mc AIR (mg OSHA ppm STEL NA NA 10 NA	interpretation of the second s	rts the electric use the weldir king may creat al spray proces rials. UV, IR an ipment. Fume ring welding ca llied Processes and <u>Cobalt</u> , which ormation, go the <u>other</u> DUST
CHEMI COBA CHRC TITAN	ICAL NAME(S) ALT DMIUM # NUM DIOXIDE SSTEN STONE	P337+P317 – I         of contents and         WARNING: Electricitis that surenergy into a I         continuous wirac         one or more he         may cause burn         light radiation fn         and gases gen         damage hearin         published by th         Image         WARN         are kn         www.P         3. CO         CAS No.         7440-48-4         Skin Sens. 1, R         7440-47-3         13463-67-7         Carc. 2; H351         7440-33-7         Flam. Sol. 1; Se         1317-65-3         7440-02-0	f eye irritation d container to a ectric shock f stain a weldir localized, cont e and rod elec and rod elec alth hazards. ns to the hance rom an electric erated during ng. See also the American W ING! This pro- own to the S 65Warnings.c MPOSIT RTECS No. GF8750000 RESP. Sens. 1, A GB4200000 XR2275000 VO7175000 elf-heat.2; H228 EV9580000	t medical adv persists: Get r a licensed trea rom welding e og arc betwee centrated heat ctrode (or filler Hot metal spa s and body or c arc may caus the welding pro- American Na /elding Society duct can expos State of Califor a.gov. ION & INC EINECS No. 231-158-0 quatic Chronic 4 231-157-5 236-675-5 231-143-9 , H252 215-279-6	vice. P31 medical he timent, sto equipment in the elect t source. " metal, wh atter and h may caus se damag rocess car ational Sta / for additin se you to o prnia to c <b>GREDI</b> % 45-60 ; H317, H33 18-30 10-25 0-14.5 5-15	9 - G e = 0 rage or rage or age or a	iet me 05 – S dispo ectrode and th mendo ed as m elec fit con protec rmful Z-49. fety pr als inc ancer INF STEL NA NA NA NA	edical Store lo ssal fac es may he base ously h such) f ctric arr to your 1, "Saf recautio luding or re <b>ORN</b> (0.05) (0.5) (10) 5 NF	help cked u ility (T be fa e plate igh te o dec cos, we be conta es. W health ety in ons an <u>Hexav</u> produce <b>EXPO</b> <b>NOHSC</b> <b>PPM</b> <b>ES-</b> <b>STEL</b> NA NF 10 NF	if you up. P( <u>SDF).</u> atal. Te mpera omposi- lding f act wite ear suc h and Weld d haza ralent of trive f SURE L SURE L ES- PEAK NA NF NF	feel         501 – E         501 – E         601 – E         weldir         atures o         se. Ele         lames         h comb         itable p         noise o         ing, Ci         ard war         Chromin         harm. F         PEL         (0.01)         (1.0)         5	unwell Dispose Iding p ng arc of the ectric a or the poustible protecti general utting rnings. ium, Ni For mc AIR (mg OSHA ppm STEL NA NA NA	interpretation of the second s	rts the electric use the weldir king may creat al spray proces rials. UV, IR an ipment. Fume ring welding ca llied Processes and <u>Cobalt</u> , which ormation, go the <u>other</u> DUST
CHEMI COBA CHRC TITAN TUNG	ICAL NAME(S) ALT DMIUM # NUM DIOXIDE SSTEN STONE	P337+P317 – I         of contents and         WARNING: Electricitis that surenergy into a I         continuous wirac         one or more he         may cause burn         light radiation fn         and gases gen         damage hearin         published by th         Image         WARN         are kn         www.P         3. CO         CAS No.         7440-48-4         Skin Sens. 1, R         7440-47-3         13463-67-7         Carc. 2; H351         7440-33-7         Flam. Sol. 1; Se         1317-65-3         7440-02-0	f eye irritation d container to a ectric shock f stain a weldir localized, cont e and rod elec and rod elec alth hazards. ns to the hance rom an electric erated during ng. See also the American W ING! This pro- own to the S 65Warnings.c MPOSIT RTECS No. GF8750000 RESP. Sens. 1, A GB4200000 XR2275000 VO7175000 elf-heat.2; H228 EV9580000	t medical adv persists: Get r a licensed trea rom welding e ng arc betwee centrated heat ctrode (or filler Hot metal spa ds and body or c arc may caus the welding pro- American Na /elding Society duct can expos State of Califor a.gov. ION & INC EINECS No. 231-158-0 quatic Chronic 4 231-157-5 236-675-5 231-143-9 H252 215-279-6	vice. P31 medical he timent, sto equipment in the elect t source. " metal, wh atter and h may caus se damag rocess car ational Sta / for additin se you to o prnia to c <b>GREDI</b> % 45-60 ; H317, H33 18-30 10-25 0-14.5 5-15	9 - G e = 0 rage or rage or age or a	iet me 05 – S dispo ectrode and th mendo ed as m elec fit con protec rmful Z-49. fety pr als inc ancer INF STEL NA NA NA NA	edical Store lo ssal fac es may he base ously h such) f ctric arr to your 1, "Saf recautio luding or re <b>ORN</b> (0.05) (0.5) (10) 5 NF	help cked u ility (T be fa e plate igh te o dec cos, we be conta es. W health ety in ons an <u>Hexav</u> produce <b>EXPO</b> <b>NOHSC</b> <b>PPM</b> <b>ES-</b> <b>STEL</b> NA NF 10 NF	if you up. P( <u>SDF).</u> atal. Te mpera ompos- iding f act wite ear suc h and Weld d haza ralent of trive h SURE L SURE L NF NF	feel         501 – E         501 – E         weldir         atures of         atures of         iames         h combination         itable p         noise of         ard war         Chrominarm         imits in         PEL         (0.01)         (1.0)         5         (5)	unwell Dispose Iding p ng arc of the ectric a or the bustible portecti general utting For mc AIR (mg OSHA ppm STEL NA NA 10 NA	interpretation of the second s	rts the electric use the weldir king may creat al spray proces rials. UV, IR an ipment. Fume ring welding ca llied Processes and <u>Cobalt</u> , which ormation, go the <u>other</u> DUST



Page 2 of 8 **SDS-0007** 

Prepared to OSHA, ACC, ANSI, NOHSC, WHMIS, GHS & EU Standards

SDS Revision: 3.3

		3. COMPOSITION & INGREDIENT INFORMATION – cont'd EXPOSURE LIMITS IN AIR (mg/m <sup>3</sup> )						EXPO	SURE L	g/m³)				
						AC	GIH		NOHSC			OSHA	<b>u</b> /	
						рр			ppm			ppm		-
								ES-	ES-	ES-				
CHEM	CAL NAME(S)	CAS No. 7439-98-7	RTECS No. QA4680000	EINECS No. 231-107-2	% 0-7	TLV (10.0)	STEL NA	<b>TWA</b> (10.0)	STEL NF	PEAK NF	PEL (15.0)	STEL NA	IDLH (5000)	OTHER
NOL	BDENUM	7439-90-7	QA4060000	231-107-2	0-7	(10.0)	INA	(10.0)	INF	INF	(15.0)	ΝA	(5000)	
		1344-09-8	NA	215-687-4	0.5-5	NA	NA	NF	NF	NF	NA	NA	NA	
SODI	JM SILICATE		Skin Corr. 1B; Eye			), H314,		H335						
	SSIUM SILICATE	1312-76-1	NA	215-199-1	1-5	NA	NA	NF	NF	NF	NA	NA	NA	
-017	SSIOW SILICATE	· · · · ·	Skin Corr. 1B; Eye	,	· · ·	ŕ í	,							
РОТА	SSIUM TITANATE	12030-97-6	NA	234-748-6	0-5	NA	NA	NF	NF	NF	NA	NA	NA	
		7440-42-8	ED7350000	231-151-2	0-2.5	(10.0)	NA	NF	NF	NF	(15.0)	NA	NA	1
BOR	N *	7440-42-0	ED7350000	231-131-2	0-2.5	(10.0)	INA	INF	INF	INF	(15.0)	ΝA	INA	
		7439-96-5	009275000	231-105-1	0.1-2	(0.2)	(3)	(10.0)	NF	NF	(10.0)	NA	NA	
MAN	ANESE				1	(*)	(-)	()			()			<b>I</b>
NIOB	1.15.4	7440-03-1	QT9900000	231-113-5	0-0.9	(5.0)	NA	NF	NF	NF	(5.0)	NA	NA	
NUD	UM		-											
SILIC	N	7440-21-3	VW0400000	231-130-8	0.1-1	(10.0)	NA	(10.0)	NF	NF	(10.0)	NA	NA	
		40775 50 0	0000000	007 440 0		0.5					0.5	1.0		1.0 5
	DIUM FLUOROALUMINATE	13775-53-6	BD0075000 STOT RE 1; Aqua	237-410-6	0-2	2.5	NA	2.5	NF	NF	2.5	1.0	NA	AS F
		68476-25-5	NA	270-666-7	0-2	NA	NA	NF	NF	NF	NA	NA	NA	
FELD	SPAR		TOT SE 3; H319,		0-2		11/1			1.11		11/1	11/1	
		7789-75-5	EW1760000	232-188-7	0-2	NA	NA	NF	NF	NF	NA	NA	NA	
JALC	IUM FLUORIDE	Skin Irrit. 2; E	ye Irrit. 2; STOT S		)									
xpos	xposure limit for welding fumure limits than the general we Threshold Limit Values sho	elding fume PEL/	TLV. An Industria	I Hygienist, the	OSHA Perr	nissible	Expos	ure Lim	its For	Air Cor	ntamina	ls withir nts (29	the furr CFR 19	10.1000), and th
ACGI	ure limits than the general w Threshold Limit Values sho	elding fume PEL/	TLV. An Industria to determine the s <b>4.</b>	I Hygienist, the specific fume con	DSHA Perr stituents pr D MEA	nissible esent a	Expos nd their	ure Lim r respec	its For tive exp	Air Cor bosure	ntamina limits.	nts (29	CFR 19	10.1000), and th
expos	ure limits than the general w	elding fume PEL/	TLV. An Industria to determine the s <b>4.</b> Flush eyes tho	I Hygienist, the opecific fume con FIRST AI	DSHA Perr stituents pr DMEA copious at	nissible esent an SUF mounts	Expos nd their RES	ure Lim r respec	tive exp	Air Cor <u>posure</u> ast 15	ntamina limits.	nts (29	CFR 19	10.1000), and th
ACGI	ure limits than the general w Threshold Limit Values sho	relding fume PEL/ ould be consulted	TLV. An Industria to determine the s 4. Flush eyes the ensure comple	I Hygienist, the operation of the specific fume con FIRST AI proughly with operation of the flushing. If i	DSHA Perr stituents pr DMEA copious au rritation po	nissible esent an SUF mounts ersists,	Expos nd their RES of was seek	ure Lim r respec ater for immed	tive exp tive exp at lea	Air Cor posure ast 15 edical	itamina limits.	nts (29 es, hc on.	CFR 19	10.1000), and th yelid(s) open t
ACGI	ure limits than the general w Threshold Limit Values sho	relding fume PEL/ ould be consulted	TLV. An Industria to determine the s 4. Flush eyes the ensure comple Remove conta	I Hygienist, the operation of the specific fume con <b>FIRST AI</b> proughly with operating of the flushing. If is minated clothing	DSHA Perristituents pr DMEA copious all rritation pr ng and wa	Nissible esent and SUF mounts ersists, ash aff	Expos nd their RES of was seek ected	ure Lim r respect ater for immed areas	tive exp r at lea iate m with s	Air Cor <u>posure</u> ast 15 edical oap a	imits.	es, ho er. If	CFR 19	10.1000), and th yelid(s) open t n persists, see
ACGI	ure limits than the general w Threshold Limit Values sho	relding fume PEL/ uld be consulted	TLV. An Industria to determine the s 4. Flush eyes the ensure comple Remove conta prompt medica	Il Hygienist, the pecific fume con FIRST AI proughly with c te flushing. If i minated clothin I attention. Do	DSHA Perristituents pri D MEA copious au rritation pri ng and wa not wear	nissible esent an <b>SUF</b> mounts ersists, ash aff contar	Expos nd their RES of was seek ected ninate	ater for immed areas d cloth	tive exp at lea iate m with s ing uni	Air Cor <u>posure</u> ast 15 edical oap at	i minut i minut attenti nd wat r it has	es, ho on. er. If been	CFR 19 Iding e irritatio properly	10.1000), and th yelid(s) open t n persists, see / cleaned.
expos ACGI	ure limits than the general w Threshold Limit Values sho	relding fume PEL/ ould be consulted	TLV. An Industria to determine the s 4. Flush eyes the ensure comple Remove conta prompt medica Remove victim	Il Hygienist, the epecific fume con FIRST AI proughly with o te flushing. If i minated clothin I attention. Do to fresh air a	DSHA Perr stituents pr DMEA copious at rritation pr ng and wa not wear at once.	nissible esent a <b>SUF</b> mounts ersists, ash aff contar If brea	Exposed their sector of war seek ected ninate thing	ater for immed areas d cloth is diffic	tive exp tive exp at lea iate m with s ing uni cult, ac	Air Cor <u>bosure</u> ast 15 edical oap a til after dminis	minut limits. minut attenti nd wat r it has	es, ho on. er. If been	CFR 19 Iding e irritatio properly	10.1000), and th yelid(s) open t n persists, see / cleaned.
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Page 3 of 8 **SDS-0007** 

Prepared to OSHA, ACC, ANSI, NOHSC, WHMIS, GHS & EU Standards

SDS Revision: 3.3 SDS Rev

4.5       Chronic Health Effects:       Ingestion:       Ingestion:       Ingestion or inhalation of fluorides may cause serious bone erosion (osteoporosis) and mottlin None reported by the manufacturer.         5.4.5       Chronic Health Effects:       Ingestion:       None reported by the manufacturer.         Skin:       Prolonged or repeated contact may cause contact dermatitis (localized redness or rash).         Inhalation:       Long term exposure to welding and allied processes gases, dusts and fumes may contribute irritation or pneumoconics or "siderosis". Inhalation of fume with chromium (VI) compoun irritation of the respiratory tract, lung damage and asthma-like symptoms. Long-term ow manganese compounds may affect the central nervous system. Symptoms may be similar to compounds should be seen by a physician for early detection of neurologic problems.         4.6       Target Organs:       Eyes, skin and respiratory system.         4.7       Medical Conditions Aggravated by Exposure:       Individuals with allergies or impaired respiratory function may have aggravated by Exposure:       HEALTH FLAMMABILITY         4.7       Medical Conditions and in the quantity of the decomposition products.       HEALTH FLAMMABILITY         5.1       Fire & Explosion Hazards:       This product is not fianmable.       Still fire as for surrounding materials. Firefighters should wear a MSHA/NIOSH approved or equivalent self-contained breathing apparatus (SCRA) and protective clothing. Fire should be fought from a safe distance. Keep containers cool until well after the fire is out. Prevent runoff from fire control or dilution from enterin	Chronic Health Effects:       Ingestion:       Ingestion or inhalation of fluorides may cause serious bone erosion (osteoporosis) and motiling of teeth.         Eyes:       None reported by the manufacturer.       Skin:       Prolonged or repeated contact may cause contact dermatitis (localized redness or rash).         Inhalation:       Inhalation:       Long term exposure to welding and alled processes gases, dusts and fumes may contribute to pulmonal irritation or phenomeconiosis or Siderosis.       Inhalation:       None reported by the manufacturer.         Inhalation:       Inhalation:       Inhalation of the respiratory stract, lung damage and asthmalike symptoms. Long-term overexposure to magnese compounds smay difect the central nervous system. Symptoms may be similar to Parkinson Disease and can include slowness, changes in handwriting, gait impairment, muscle spasms and cramg and less commonly, termor and behavioral changes. Employse who are overexposed to magnese compounds they affect the central nervous system.         Medical Conditions:       Aggravated by exposure:       Individuals with allergies or impaired respiratory system.         Medical Conditions:       Aggravated by exposure to welding fumes, however, such and in the quantity of the decomposition products.       HEALTH       FlaALMABILITY       0         Protective explores:       This product is not flammable.       Explosion Hazards:       This product is not flammable.       Inhalation or Dry Chemical         Fire & Explosion Hazards:       This product as for surrounding materials. Firefighters should wear a MSHA/NIOSH approved			4. FIRST A		EASUI	RES – co	ont'd						
Skin:       Prolonged or repeated contact may cause contact dermatitis (localized redness or rash).         Inhalation:       Long term exposure to welding and allied processes gases, dusts and fumes may contribute irritation of pneumoconiss or "siderosis." Inhalation of fume with chromium (VI) compoun irritation of the respiratory tract, lung damage and asthma-like symptoms may be similar to Disease and can include slowness, changes in handwriting, gait impairment, muscle spasm and less commonly, tremor and behavioral changes. Employees who are overexposed to compounds should be seen by a physician for early detection of neurologic problems.         4.6       Target Organs:       Eyes, skin and respiratory system.         4.7       Medical Conditions       Individuals with allergies or impaired respiratory function may have symptoms worsened by exposure to welding fumes; however, such and in the quantity of the decomposition products.       HEALTH         5.1       Fire & Explosion Hazards:       This product is not flammable.       FIREFIGHTING MEASURES         5.1       Fire & Explosion Hazards:       This product is not flammable.       Firefighting Procedures:       PROTECTIVE EQUIPMENT         5.2       Extinguishing Methods:       Water, CO <sub>2</sub> , Halon or Dry Chemical       Firefighting Procedures:       Fire should be foughy paparatus (SCBA) and pro	Skin:         Prolonged or repeated contact may cause contact dermatitis (localized redness or rash).           Inhalation:         Long term exposure to welding and allied processes gases, dusts and fumes may contribute to pulmonal irritation or pneumocniosis or 'siderosis.' Inhalation of fume with chomium (VI) compounds can caus irritation or the respiratory tract, lung damage and asthma-like symptoms. Long-term overexposure to manganese compounds may affect the central nervous system. Symptoms may be similar to Parkinson Disease and can include slowness, changes in handwriting, gait impairment, muscle spasms and cramp and less commonly, tremor and behavioral changes. Employees who are overexposed to manganes compounds should be seen by a physician for early detection of neurologic problems.           Target Organs:         Eyes, skin and respiratory system.           Individuals with allergies or impaired respiratory function may have symptoms mays worsened by exposure to welding fumes; however, such and in the quantity of the decomposition products.         HEALTH         I           ProstCaL HAZARDS         0         0         PHYSICAL HAZARDS         0           ProstCaL VE CQL, Halon or Dry Chemical         Estinguishing Muthods         Water, CQL, Halon or Dry Chemical         0           Fire & Explosion Hizards:         This product is not flammable.         Stanguishing apparatus (SCBA) and protective clothing. Fire should be fought from a safe distance. Keep containers cool until well after the fire is out. Prevent runoff from fire control or dilution from entering sewers, drains, drinking water supply, or any natural waterway.           Spilled product may produce a slip ha	4.5	Chronic Health Effects:	Ingestion: Ingestion or inhalation	on of fluor	ides may				(osteopc	orosis) a	nd mottli	ng of teeth.	
Inhalation:       Long term exposure to welding and allied processes gases, dusts and fumes may contribute irritation or pneumoconiosis or "siderosis." Inhalation of them with chromium (VI) compoun irritation of the respiratory tract, lung damage and asthma-like symptoms. Long-term over manganese compounds may affect the central nervous system. Symptoms may be similar to compounds should be seen by a physician for early detection of neurologic problems.         4.6       Target Organs:       Eyes, skin and respiratory system.         4.7       Medical Conditions Aggravated by Exposure:       Individuals with allergies or impaired respiratory function may have symptoms worsened by exposure to welding fumes; however, such and in the quantity of the decomposition products.       HEALTH         5.1       Fire & Exploaion Hazards:       This product is not flammable.       PROTECTIVE EQUIPMENT         5.2       Extinguishing Methods:       Water, CO <sub>2</sub> , Halon or Dry Chemical       Firefighting Procedures:       Firefighting appravate (SCBA) and protective clothing. Fire should be fought from a safe distance. Keep containers cool until well after the fire is out. Prevent runoff from fire control or dilution from entering severes, drains, drinking water supply, or any natural waterway.         A Colloped for the entering approach or all of protective Equipment including gloves, glasses and NIOSH approved or equivalent self-contained breathing appravatus (SCBA) and protective clothing. Fire should be fought from a safe distance. Keep containers cool until well after the fire is out. Prevent runoff from fire control or dilution from entering severes, glasses and NIOSH approved or equivalent self-contained breathing approtective Equipme	Inhalation:         Long term exposure to welding and allied processes gases, dusts and fumes may contribute to pulmonal irritation of the respiratory tract, lung damage and asthma-like symptoms. Long-term overexposure to manganese compounds may affect the central nervous system. Symptoms may be similar to Parkinson Disease and can include Stowness, changes in handwriting, gait impairment, muscle spasms and cramg and less commonly, thermor and behavioral changes. Employees who are overexposed to manganes compounds should be seen by a physician for early detection of neurologic problems.           Taget Organs:         Eyes, skin and respiratory system.           Medical Conditions Aggravated by Exposure.         Individuals with allergies or impaired respiratory function may have and in the quantity of the decomposition products.           Protectrive EQUIPMENT         0           PROTECTIVE EQUIPMENT         0           PROTECTIVE EQUIPMENT         0           Exerption Hazards:         This product is not flammable.           Extinguishing Method:         Water, CO2, Halon or Dry Chemical           Friefighting Procedures:         Fight fires as for surrounding materials. Firefighters should wear a MSHA/NIOSH approved or or dividuals with containing and respiratory squares (cathing, and materials), cathing water supply, or any natural waterway.           Splite:         Splite product may produce a slip hazard. Before cleaning any split. Individuals involved in split cleanup must wear horoughly before reusal.           Splite:         Splited product may produce as slip hazard. Before cleaning any split. Indidividuals involved in spli													
initiation or pneumoconiosis of "siderosis." Inhibition of fume with chromium (VI) compound irritation of the respiratory tract, lung damage and asthma-like symptoms. Long-term over manganese compounds may affect the central nervous system. Symptoms may be similar to Disease and can include slowness, changes in handwriting, gait impairment, muscle spasm and less commonly, tremor and behavioral changes. Employees who are overexposed to compounds should be seen by a physician for early detection of neurologic problems.         4.6       Target Organs:       Eyes, skin and respiratory system.         4.7       Medical Conditions Magnetic to the variation in the composition and in the quantity of the decomposition products.       HEALTH         PROTECTIVE EQUIPMENT       EYES       SKIN       LUNGS         String product is not flammable.         String product is not flammable.         String procedures.         Fire & Explosion Hazards:         This product is not flammable.         String procedures.         String procedures.         String procedures.         String procedures.         String procedures.         String procedures.         Control or dilution from entering severs, dating apparatus (SCBA) and protective clothing. Fire should be fought from a safe distance. Keep containers cool until well after the fire is out. Prevent runoff from fire control or dilution from entering severs, dra	initiation or prieumoconiosis of "siderosis." Inhalation of furme with chromium (vi) compounds can caus initiation of the respiratory tract, lung damage and astima-like symptoms. Long-term overexposure manganese compounds may affect the central nervous system. Symptoms may be similar to Parkinson Disease and can include slowness, changes in handwriting, gait impairment, muscle spasms and cramp and less commonly, termor and behavioral changes. Employees who are overexposed to manganes compounds should be seen by a physician for early detection of neurologic problems.           Target Organs:         Eyes, skin and respiratory system.           Medical Conditions Aggravated by Exposure:         Individuals with allergies or impaired respiratory function may have reaction cannot be predicted due to the variation in the composition and in the quantity of the decomposition products.           Fire & Exploation Hazards:         This product is not flammable.           Extinguishing Methods:         Water, Co <sub>2</sub> , Halon or Dry Chemical           Fire & Exploation Hazards:         This product is not flammable.           Extinguishing Methods:         Vater, Co <sub>2</sub> , Halon or Dry Chemical           Firefighting Procedures:         File flams and distance. Keep containers cool until well after the fire is out. Prevent runoff from fire control or dilution from entering severs, drains, drinking water supply, or any natural           Spilled         Spilled product may produce a slip hazard. Before cleaning any spill, individuals involved in spill cleanup must wea forcula state, provincial and federal regulations. Wash all affected areas. Remove any contaminated clothing and was thoroughly before reuse.													
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andganese compounds may affect the central nervous system. Symptoms may be similar to Disease and can include slowness, changes in handwriting, gait impairment, muscle spasm and less commonly, tremor and behavioral changes. Employees who are overexposed to compounds should be seen by a physician for early detection of neurologic problems.         4.6       Target Organs:       Eyes, skin and respiratory system.         4.7       Medical Conditions Agravated by Exposure:       Individuals with allergies or impaired respiratory function may have symptoms worsened by exposure to welding fumes; however, such reaction cannot be predicted due to the variation in the composition and in the quantity of the decomposition products.       HEALTH         5.1       Fire & Explosion Hazards:       This product is not flammable.       PROTECTIVE EQUIPMENT EYES         5.2       Extinguishing Methods:       Water, CO <sub>2</sub> , Halon or Dry Chemical       Fire fightfires as for surrounding materials. Firefighters should wear a MSHA/NIOSH approved or equivalent self-contained breathing apparatus (SCBA) and protective clothing. Fire should be fought from a safe distance. Keep containers cool until well after the fire is out. Prevent runoff from fire control or dilution from entering sewers, drains, drinking water supply, or any natural waterway.         8.1       Spilled product may produce a slip hazard. Before cleaning any spill, individuals involved in spill cleanin appropriate Personal Protective Equipment including gloves, glasses and NIOSH approved (or expirate, provincial and federal regulations.). Wash all affected areas. Remove any contaminated cloth thoroughly before reuse.         1.1       Spilled product may produce a slip h	Imagenese compounds may affect the central nervous system. Symptoms may be similar to Parkinson Disease and can include slowness, changes in handwriting, galt impairment, muscle spasms and cramp and less commonly, tremor and behavioral changes. Employees who are overexposed to manganes compounds should be seen by a physician for early detection of neurologic problems.           Target Organs:         Eyes, skin and respiratory system.           Medical Conditions Aggravated by Exposure:         Individuals with allergies or impaired respiratory function may have symptoms worsened by exposure to welding fumes; however, such and in the quantity of the decomposition products.         HEALTH         1           Protective Equipment         E         Protective Equipment         E           File         String Procedures:         File decomposition products.         Protective Equipment         E           File         String Procedures:         This product is not flammable.         Extinguishing Methods:         Water, CO2, Halon or Dry Chemical         Protective clothing. Fire should be fought from a safe distance. Keep containers cool until well after the fire is out. Prevent runoff from fire control or dilution from entering sewers, drains, drinking water supply, or any natural waterway.         Spille:         Spilled product may produce a slip hazard. Before cleaning any spill, individuals involved in spill cleanup must we appropriate Personal Protective Equipment including glowes, glasses and NIOSH approved (or equivalent) du respirator. Carefully vacuum or sweep up the spilled powder, particulate or slag. Dispose of properly in accordance wili loccal, state, provincial and federal regulations. Was			irritation or pneumoc	coniosis d	or "siderc	osis." Inhalati	on of	fume with	n chromiu	um (VI)	compou	nds can cau	
Disease and can include slowness, changes in handwriting, gait impairment, mixele spasm and less commonly, tremor and behavioral changes. Employees who are overexposed to compounds should be seen by a physician for early detection of neurologic problems.           4.6         Target Organs:         Eyes, skin and respiratory system.         Individuals with allergies or impaired respiratory function may have symptoms worsened by exposure to welding fumes; however, such reaction cannot be predicted due to the variation in the composition and in the quantity of the decomposition products.         HEALTH FLAMMABILITY PHYSICAL HAZARDS PROTECTIVE EQUIPMENT EYES           5.1         Fire & Explosion Hazards:         This product is not flammable.           5.2         Extinguishing Methods:         Water, CO <sub>2</sub> , Halon or Dry Chemical           7.3         Firefighting Procedures:         Filefighting appratus (SCBA) and protective clothing. Fire should be fought from a safe distance. Keep containers cool until well after the fire is out. Prevent runoff from fire control or dilution from entering sewers, drains, drinking water supply, or any natural waterway.           6.         ACCIDENTAL RELEASE MEASURES           5.1         Spilled product may produce a slip hazard. Before cleaning any spill, individuals involved in spill cleant appropriate Personal Protective Equipment including gloves, glasses and NIOSH approved (or equi respirator. Carefully vacuum or sweep up the spilled prowder, particulate or slag. Dispose of properly in act toroughly before reuse.           7.1         Work & Hygiene Practices:         Avoid contact to eyes, skin, and mucous membranes. Avoid inhalation of vapors,	Disease and can include slowness, changes in handwriting, gait impairment, muscle spasms and crang nor less compounds should be seen by a physician for early detection of neurologic problems.           Target Organs:         Eyes, skin and respiratory system.           Medical Conditions Aggravated by Exposure:         Individual situation impaired respiratory function may have impaired respiratory function may have impaired the decomposition products.         HEALTH         1           Medical Conditions Aggravated by Exposure:         Individual situation the decomposition products.         HEALTH         1           Part Conditions Aggravated by Exposure:         In the quantity of the decomposition products.         PROTECTIVE EQUIPMENT         E           Eves         SkiN         LUNGS         0         PROTECTIVE EQUIPMENT         E           Even should be seen by a physician for early detection of a site of flammable.         Even should wear a MSHA/NIOSH approved or equivalent self-contained breathing apparatus (SCBA) and protective clotting. Fire should be further from fire control or dilution from entering sewers, drains, drinking water supply, or any natural waterway.         0           Spills:         Spilled product may produce a slip hazard.         Before cleaning any spill, individuals involved in spill cleanup must were appropriate Personal Protective Equipment including gloves, glasses and NIOSH approved (or equivalent) dui respirator. Carefully vacuum or showe, eat, chrisk or dispose of properly in accordance with thoroughly before reuse.           Spille         Spilled product to eyes													
and less commonly, tremor and behavioral changes. Employees who are overexposed to compounds should be seen by a physician for early detection of neurologic problems.         16       Target Organs:       Eyes, skin and respiratory system.         17       Medical Conditions Agravated by Exposure:       Individuals with allergies or impaired respiratory function may have symptoms worsened by exposure to welding fumes; however, such reaction cannot be predicted due to the variation in the composition and in the quantity of the decomposition products.       HEALTH         17       Medical Conditions Agravated by Exposure:       Individuals with allergies or impaired respiratory function may have symptoms worsened by exposure to welding fumes; however, such reaction cannot be predicted due to the variation in the composition in the composition and in the quantity of the decomposition products.       HEALTH         PROTECTIVE EQUIPMENT       EVENCE       Skin LUNGS         5.1       Fire & Explosion Hazards:       This product is not flammable.         12       Extinguishing Methods:       Water, CO <sub>2</sub> , Halon or Dry Chemical         13       Firefighting Procedures:       Fight fires as for surrounding materials. Firefighters should wear a MSHA/NIOSH approved or equivalent self-contained breathing apparatus (SCBA) and protective clothing. Fire should be fought from a safe distance. Keep containers cool until well after the fire is out. Prevent runoff from fire control or dilution from entering sewers, drains, drinking water supply, or any natural waterway.         8.1       Spilled product may produce a slip hazard. Before cleanin	and less commonly, tremor and behavioral changes. Employees who are overexposed to manganes compounds should be seen by a physician for early detection of neurologic problems.         Target Organs:       Eyes, skin and respiratory system.         Medical Conditions Aggravated by Exposure:       Individuals with allergies or impaired respiratory function may have symptoms worsened by exposure to welding fumes; however, such reaction cannot be predicted due to the variation in the composition and in the quantity of the decomposition products.       HEALTH       1         FLEAMMABILITY       0         PHYSICAL HAZARDS       0         PROTECTIVE EQUIPMENT       E         Even skin and respiratory function may have and in the quantity of the decomposition products.       PROTECTIVE EQUIPMENT         Fire & Explosion Hazards:       This product is not flammable.         Extinguishing Methods:       Water, CO2, Halon or Dry Chemical         Fire & Explosion Hazards:       Tright fires as for surrounding materials. Firefighters should wear a MSHA/NIOSH approved or equivalent self-contained breathing apparatus (SCBA) and protective clothing. Fire should be fought from a safe distance. Keep containers cool until well after the fire is out. Prevent runoff from fire control or dilution from entering sewers, drains, drinking water supply, or any natural waterway.         Splife:       Splife product may produce a slip hazard. Before cleaning any splil, individuals involved in spill cleanup must wea appropriate Personal Protective Equipment including glovey, glasses and NIOSH approved (or equivalent) du vare more your our or weep up													
Image Compounds should be seen by a physician for early detection of neurologic problems.         16       Target Organs:       Eyes, skin and respiratory system.         17       Medical Conditions Aggravated by Exposure:       Individuals with allergies or impaired respiratory function may have symptoms worsened by exposure to welding fumes; however, such reaction cannot be predicted due to the variation in the composition and in the quantity of the decomposition products.       HEALTH FLAMMABILITY PHYSICAL HAZARDS PROTECTIVE EQUIPMENT EYES         5.       FIREFIGHTING MEASURES         5.       FIREFIGHTING MEASURES         5.       Fire & Explosion Hazards:         7       Heida Charactes:         7       Fire & Explosion Hazards:         8       This product is not filammable.         8       Water, CO2, Halon or Dry Chemical         9       Filighting Procedures:         9       Firefighting Procedures:         8       Firefighting Procedures:         8       Firefighting Procedures:         9       C. ACCIDENTAL R	compounds should be seen by a physician for early detection of neurologic problems.           Target Organs:         Eyes, skin and respiratory system.           Medical Conditions Aggravated by Exposure:         Individuals with allergies or impaired respiratory function may have reaction cannot be predicted due to the variation in the composition and in the quantity of the decomposition products.         HEALTH         1           Fire & Explosion Hazards:         This product is not flammable.         0           Extinguishing Methods:         Water, CO <sub>2</sub> , Halon or Dry Chemical         Firefighturg Procedures:         Fire of distance. Keep containers cool until well after the fire is out. Prevent runoff from fire control or dilution from entering sewers, drains, drinking water supply, or any natural waterway.           Spills:         Spilled product may produce a slip hazard. Before cleaning any spill, individuals involved in spill cleanup must wear appropriate Personal Protective Equipment including glowes, glasses and NIOSH approved (or equivalent) du local, state, provincial and federal regulations. Wash all affected areas. Remove any contaminated clothing and was thoroughly before reuse.           Spills:         Spilled product to eyes, skin, and mucous membranes. Avoid inhalation of vapors, gases, fumes and dusts. Was thoroughly before reuse.           Spille         Avoid contact to eyes, skin, and mucous membranes. Avoid inhalation of vapors, gases, fumes and dusts. Was thoroughly after handling and use. Do not smoke, act, drink, chew gum or tobacco, or apply cosmetics within the working area. Otherwise follo the standards of good industrial hygiene practices. <td></td>													
16.6       Target Organs:       Eyes, skin and respiratory system.         17.7       Medical Conditions Aggravated by Exposure:       Individuals with allergies or impaired respiratory function may have symptoms worsened by exposure to welding fumes; however, such reaction cannot be predicted due to the variation in the composition and in the quantity of the decomposition products.       HEALTH FLAMMABILITY PHYSICAL HAZARDS PROTECTIVE EQUIPMENT EYES         5.1       Fire & Explosion Hazards:       This product is not flammable.       PROTECTIVE EQUIPMENT EYES         5.2       Extinguishing Methods:       Water, Co <sub>2</sub> , Halon or Dry Chemical         3.3       Firefighting Procedures:       Fight fires as for surrounding materials. Firefighters should wear a MSHA/NIOSH approved or equivalent self-contained breathing apparatus (SCBA) and protective clothing. Fire should be fought from a safe distance. Keep containers cool until well after the fire is out. Prevent runoff from fire control or dilution from entering sewers, drains, drinking water supply, or any natural waterway.         8:11       Spille:       Spilled product may produce a slip hazard. Before cleaning any spill, individuals involved in spill cleanu appropriate Personal Protective Equipment including gloves, glasses and NIOSH approved (or equ respirator. Carefully vacuum or sweep up the spilled product, sate, provincial and federal regulations. Wash all affected areas. Remove any contaminated cloth thoroughly before reuse.         1       Work & Hygiene Practices:       Avoid contact to eyes, skin, and mucous membranes. Avoid inhalation of vapors, gases, fumes and thoroughly after handling and use. Do not smoke, eat, drink,	Target Organs:         Eyes, skin and respiratory system.           Medical Conditions Aggravated by Exposure:         Individuals with allergies or impaired respiratory function may have symptoms worsened by exposure to welding fumes; however, such reaction cannot be predicted due to the variation in the composition and in the quantity of the decomposition products.         Image: Conditions (Conditions)         Image: Conditions)         Image: Conditions (Conditions)         Image: Conditions)         Image: C												to mangane	
4.7       Medical Conditions Aggravated by Exposure:       Individuals with allergies or impaired respiratory function may have symptoms worsened by exposure to welding fumes; however, such and in the quantity of the decomposition products.       HEALTH FLAMMABILITY PHYSICAL HAZARDS PROTECTIVE EQUIPMENT EYES         5.1       Fire & Explosion Hazards:       This product is not flammable.         5.2       Extinguishing Methods:       Water, CO2, Halon or Dry Chemical         5.3       Firefighting Procedures:       Fight fires as for surrounding materials. Firefighters should wear a MSHA/NIOSH approved or equivalent self-contained breathing apparatus (SCBA) and protective clothing. Fire should be fought from a safe distance. Keep containers cool until well after the fire is out. Prevent runoff from fire control or dilution from entering sewers, drains, drinking water supply, or any natural waterway.         6.1       Spills:       Spilled product may produce a slip hazard. Before cleaning any spill, individuals involved in spill cleanin appropriate Personal Protective Equipment including gloves, glasses and NIOSH approved (or equ respirator. Carefully vacuum or sweep up the spilled powder, particulate or slag. Dispose of property in acc local, state, provincial and federal regulations. Wash all affected areas. Remove any contaminated cloth thoroughly after handling and use. Do not smoke, eat, drink, chew gum or tobacco, or apply cosmetics withi area. Do not store or bring tobacco products, gum, food, drinks or cosmetics within the working area. Ot the standards of good industrial hygiene practices.	Medical Conditions Aggravated by Exposure:         Individuals with allergies or impaired respiratory function may have symptoms worsened by exposure to welding fumes; however, such reaction cannot be predicted due to the variation in the composition and in the quantity of the decomposition products.         HEALTH         I         FLAMMABILITY         00           PHYSICAL HAZARDS         0         PHYSICAL HAZARDS         0           PROTECTIVE EQUIPMENT         E         E         Fire & Explosion Hazards:         This product is not flammable.           Extinguishing Methods:         Water, CO <sub>2</sub> , Halon or Dry Chemical         Firefighturg Proceedures:         Fight fires as for surrounding materials. Firefighters should wear a MSHA/NIOSH approved or equivalent self-contained breathing apparatus (SCBA) and protective clothing. Fire should be fought from a safe distance. Keep containers cool until well after the fire is out. Prevent runoff from fire control or dilution from entering sewers, drains, drinking water supply, or any natural waterway.         0           Spills:         Spilled product may produce a slip hazard. Before cleaning any spill, individuals involved in spill cleanup must weat appropriate Personal Protective Equipment including gloves, glasses and NIOSH approved (or equivalent) du respirator. Carefully accuum or sweep up the spilled powder, particulate or slag. Dispose of properly in accordance will local, state, provincial and federal regulations. Wash all affected areas. Remove any contaminated clothing and was thoroughly before reuse.           Work & Hygiene Practices:         Avoid contact to eyes, skin, and mucous membranes. Avoid inhalation of vapors, gases, fumes and dus					y a physi	ician for early	detect	tion of ne	urologic p	oroblems	S.		
Aggravated by Exposure:       Interduction that durg of the parameter to welding furnes; however, such reaction cannot be predicted due to the variation in the composition products.       FLAMMABILITY         FILAMMABILITY       PHYSICAL HAZARDS         PROTECTIVE EQUIPMENT       EVENT         EYES       Skin       LUNGS         5.1       Fire & Explosion Hazards:       This product is not flammable.         5.2       Extinguishing Methods:       Water, CO2, Halon or Dry Chemical         5.3       Firefighting Procedures:       Fight fires as for surrounding materials. Firefighters should wear a MSHA/NIOSH approved or equivalent self-contained breathing apparatus (SCBA) and protective clothing. Fire should be fought from a self distance. Keep containers cool until well after the fire is out. Prevent runoff from fire control or dilution from entering sewers, drains, drinking water supply, or any natural waterway.         Spills:         Spilled product may produce a slip hazard. Before cleaning any spill, individuals involved in spill cleaning appropriate Personal Protective Equipment including gloves, glasses and NIOSH approved (or equirespirator. Carefully vacuum or sweep up the spilled powder, particulate or slag. Dispose of properly in actional, state, provincial and federal regulations. Wash all affected areas. Remove any contaminated cloth thoroughly after handling and use. Do not stroke, eat, drink, chew gum or tobacco, or apply cosmetics withi area. Do not store or bring tobacco products, gum, food, drinks or cosmetics within the working area. Of the standards of good industrial hygiene practices.	Aggravated by Exposure:       Initiation and by exposure to welding fumes; however, such reaction cannot be predicted due to the variation in the composition and in the quantity of the decomposition products.       Initiation in the composition products.         Fire & Explosion Hazards:       This product is not flammable.       Initiation in the composition products.       Initiation in the composition products.         Fire & Explosion Hazards:       This product is not flammable.       Extinguishing Methods:       Water, CO <sub>2</sub> , Halon or Dry Chemical         Firefighting Procedures:       Fight fires as for surrounding materials. Firefighters should wear a MSHA/NIOSH approved or equivalent self-contained breathing apparatus (SCBA) and protective clothing. Fire should be fought from a safe distance. Keep containers cool until well after the fire is out. Prevent runoff from fire control or dilution from entering sewers, drains, drinking water supply, or any natural waterway.         Spills:       Spilled product may produce a slip hazard. Before cleaning any spill, individuals involved in spill cleanup must were appropriate Personal Protective Equipment including gloves, glasses and NIOSH approved (or equivalent) durespirator. Carefully vacuum or sweep up the spilled powder, particulate or slag. Dispose of properly in accordance wit local, state, provincial and federal regulations. Wash all affected areas. Remove any contaminated clothing and was thoroughly after handling and use. Do not smoke, eat, drink, chew gum or tobacco, or apply cosmetics within the workin area. Do not store or bring tobacco products, gum, food, drinks or cosmetics within the workin area. Do not store or bring tobacco products, gum, food, drinks or cosmetics within the workin area. Do not store or bring tobacco prod													
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National Standard Z-49.1, "Safety in Welding, Cutting and Allied Processe," published by the Amer Society, P. O. Box 351040, Miami, FL 33135 and OSHA Publication 2206 (29 C.F.R. 1910), U.S. Govern Office, Superintendent of Documents, P.O. Box 371954, Pittsburgh, PA 15250-7954 for additional details	Special Precautions:         Read and understand the manufacturer's instructions and the precautionary label on this product. See America National Standard Z-49.1, "Safety in Welding, Cutting and Allied Processes," published by the American Weldin Society, P. O. Box 351040, Miami, FL 33135 and OSHA Publication 2206 (29 C.F.R. 1910), U.S. Government Printin Office, Superintendent of Documents, P.O. Box 371954, Pittsburgh, PA 15250-7954 for additional details regarding fir	7.1	Work & Hygiene Practices: Storage & Handling:	6. ACCIDENT Spilled product may produce a sli appropriate Personal Protective respirator. Carefully vacuum or sw local, state, provincial and federal thoroughly before reuse. 7. HANDLING & Avoid contact to eyes, skin, and thoroughly after handling and use. area. Do not store or bring tobacc the standards of good industrial hy No unusual methods are required. a sheltered warm area with temper Static charge may occur during po containers slowly on a stable surfar Read and understand the manuf National Standard Z-49.1, "Safety Society, P. O. Box 351040, Miami Office, Superintendent of Documer	ip hazaro Equipme veep up ti regulatio <b>&amp; STC</b> I mucous Do not s co produce 'giene pro rature and owder tra tice. Keep facturer's y in Wel i, FL 331 ents, P.O.	I. Before tincluc he spillec ons. Was <b>DRAG</b> a membra moke, ea ts, gum, actices. oduct cor d humidit ansfer. Ho contain instructi lding, Cu 35 and C Box 37'	SE MEAS e cleaning an ding gloves, d powder, part sh all affected E INFOR anes. Avoid in at, drink, chew food, drinks of ntained and re ty control to pic Keep away fre er tightly close ions and the utting and All DSHA Publica 1954, Pittsbur	y spill glasse ticulate areas <b>MA</b> inhalat y gum or cos ttain al revent om inc ed whe preca ied Ph ticon 2 gh, PA	ES , individu es and l e or slag. s. Remov TION tion of va or tobacco metics w Il warning high hun compatibl en not in u autionary rocesses, 206 (29 0	als involv NIOSH a Dispose ve any co apors, ga o, or app ithin the v and ider nidity ance e materia use. label on " publish C.F.R. 19	ved in s approved of prop ontamina ases, fui ases, fui alses, fui alses t "going" als listed t "going this als listed t this pri- hed by t 010), U.S	pill clear d (or ec erly in ad ated clot mes and etics with area. Of els. Prefe through d in Sect oduct. the Ame S. Gover	uivalent) du ccordance w hing and wa d dusts. Wa hin the worki therwise follo rrred storage the dew poir tion 10. Op See Americ rrican Weldi nment Printi	
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National Standardz Z-49.1, "Safety in Welding, Cutting and Allied Processes," published by the Amer Society, P. O. Box 351040, Miami, FL 33135 and OSHA Publication 2206 (29 C.F.R. 1910), U.S. Govern Office, Superintendent of Documents, P.O. Box 371954, Pittsburgh, PA 15250-7954 for additional details and explosion control, exposure control and other special precautions.         8. EXPOSURE CONTROLS & PERSONAL PROTECTION         1       Exposure Limits:	containers slowly on a stable surface. Keep container tightly closed when not in use.         Special Precautions:       Read and understand the manufacturer's instructions and the precautionary label on this product. See America National Standard Z-49.1, "Safety in Welding, Cutting and Allied Processes," published by the American Weldin Society, P. O. Box 351040, Miami, FL 33135 and OSHA Publication 2206 (29 C.F.R. 1910), U.S. Government Printin Office, Superintendent of Documents, P.O. Box 371954, Pittsburgh, PA 15250-7954 for additional details regarding fir and explosion control, exposure control and other special precautions.         B. EXPOSURE CONTROLS & PERSONAL PROTECTION         Exposure Limits:       ACGIH       NOHSC       OSHA       OTHER	7.1 7.2 7.3	Work & Hygiene Practices: Storage & Handling: Special Precautions:	6. ACCIDENT Spilled product may produce a sli appropriate Personal Protective respirator. Carefully vacuum or sw local, state, provincial and federal thoroughly before reuse. 7. HANDLING & Avoid contact to eyes, skin, and thoroughly after handling and use. area. Do not store or bring tobacc the standards of good industrial hy No unusual methods are required. a sheltered warm area with temper Static charge may occur during po containers slowly on a stable surfar Read and understand the manufi National Standard Z-49.1, "Safety Society, P. O. Box 351040, Miami Office, Superintendent of Documer and explosion control, exposure co	ip hazard Equipme veep up ti regulatio <b>&amp; STC</b> I mucous Do not s co produc rature and owder tra facturer's y in Wel i, FL 331 mts, P.O. pontrol and <b>ROLS</b>	I. Before ant incluc he spillec ons. Was <b>DRAG</b> moke, ea ts, gum, actices. oduct cor d humidit ansfer. Ho contain instructi iding, CL 35 and C Box 37' d other sp <b>&amp; PE</b>	SE MEAS e cleaning an ding gloves, d powder, part sh all affected E INFOR anes. Avoid i at, drink, chew food, drinks of the ty control to p Keep away fri er tightly close ions and the utting and All DSHA Publica 1954, Pittsbur becial precauti	y spill glasse ticulate areas <b>MA</b> inhalat gum or cos inhalat gum or cos revent or cos revent or cos preca gh, P/ ions. <b>_ PR</b> <b>_ PR</b>	ES , individu es and I e or slag. s. Remov TION tion of va or tobacc metics w Il warning high hun compatible n not in autionary rocesses, 206 (29 ( A 15250-1) COTEC	als involv NIOSH a Dispose ve any co apors, ga o, or app ithin the v and ider nidity anc e materia use. label on " publish C.F.R. 19 7954 for	ved in s approvec of prop ontamina ases, ful ly cosm- working htity labe d "going als listed t figoing als listed this pri- ned by 1 010), U.S addition	pill clear d (or ec erly in ad ated clot mes and etics with area. Of els. Prefe through d in Sect oduct. the Ame S. Gover	uvivalent) du ccordance w hing and wa d dusts. Wa hin the worki therwise follo rrred storage the dew poir tion 10. Op See Americ rrican Weldi nment Printi s regarding f	
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Notice and characterization of manufacturing and Allied Processes," published by the American and explosion control, exposure control and OSHA Publication 2206 (29 C.F.R. 1910), U.S. Govern Office, Superintendent of Documents, P.O. Box 371954, Pittsburgh, PA 15250-7954 for additional details and explosion control, exposure control and other special precautions.         Society, P. O. Box 351040, Miami, FL 33135 and OSHA Publication 2206 (29 C.F.R. 1910), U.S. Govern Office, Superintendent of Documents, P.O. Box 371954, Pittsburgh, PA 15250-7954 for additional details and explosion control, exposure control and other special precautions.         State Exposure Limits: ppm (mg/m <sup>3</sup> )         ACGIH       NOHSC       OSHA         CHEMICAL NAME(S)       TLV       STEL       PEAK       PEL       STEL       IDLH         COBALT       (0.02)       NA       (0.01)       NA	containers slowly on a stable surface. Keep container tightly closed when not in use.         Special Precautions:       Read and understand the manufacturer's instructions and the precautionary label on this product. See America National Standard Z-49.1, "Safety in Welding, Cutting and Allied Processes," published by the American Weldin Society, P. O. Box 351040, Miami, FL 33135 and OSHA Publication 2206 (29 C.F.R. 1910), U.S. Government Printin Office, Superintendent of Documents, P.O. Box 371954, Pittsburgh, PA 15250-7954 for additional details regarding fir and explosion control, exposure control and other special precautions. <b>8. EXPOSURE CONTROLS &amp; PERSONAL PROTECTION</b> Exposure Limits: ppm (mg/m <sup>3</sup> )         CHEMICAL NAME(S)         TLV       STEL       PEAK       PEL       STEL       IDLH         COBALT       (0.02)       NA       (0.05)       NA       NA       OTHER	7.1	Work & Hygiene Practices: Storage & Handling: Special Precautions:	6. ACCIDENT Spilled product may produce a sli appropriate Personal Protective respirator. Carefully vacuum or sw local, state, provincial and federal thoroughly before reuse. 7. HANDLING & Avoid contact to eyes, skin, and thoroughly after handling and use. area. Do not store or bring tobacc the standards of good industrial hyg No unusual methods are required. a sheltered warm area with temper Static charge may occur during por containers slowly on a stable surfact Read and understand the manuff National Standard Z-49.1, "Safety Society, P. O. Box 351040, Miami Office, Superintendent of Document and explosion control, exposure con 8. EXPOSURE CONTE CHEMICAL NAME(S) COBALT	ip hazard Equipme veep up ti regulatio <b>&amp; STC</b> I mucous Do not s co produce rature and owder tra ce. Keep facturer's rature and owder tra ce. Keep facturer's sints, P.O. control and <b>ROLS</b> ACC TLV (0.02)	I. Before nt incluc he spillecons. Was DRAG membra moke, eacts, gum, actices. oduct cord d humidit ansfer. Ho contain instructi Iding, Cu 35 and C Box 37' d other sp <b>&amp; PE</b> SIH STEL NA	SE MEAS e cleaning an ding gloves, d powder, part sh all affected E INFOR anes. Avoid i at, drink, chew food, drinks of htained and re ty control to pi Keep away fre er tightly close ions and the utting and All DSHA Publica 1954, Pittsbur pecial precauti	y spill glasse ticulate areas <b>MA</b> inhalate gum or cos etain al revent or cos etain al revent or cos preca ied Pl ied Pl gh, PA ions. <b>PR</b> HSC SF TEL VA	ES- PEAK Na Res Removes R	als involv NIOSH a Dispose ve any co apors, ga o, or app ithin the and ider nidity ance e materia use. label on " publish C.F.R. 19 7954 for <b>FION</b>	ved in s approved of prop ontamina ases, fui bly cosm, working htity labe d "going als listed this pri- ed by " 010), U.S additiona osha stel NA	pill clear d (or eci erly in a ated clot mes and etics with area. Of els. Prefe through d in Sect oduct. the Ame S. Gover al details	uvivalent) du ccordance w hing and wa d dusts. Wa nin the worki therwise follo rrred storage the dew poir tion 10. Op See Americ erican Weldi nment Printi s regarding f	
1       Exposure Limits:       ppm (mg/m³)       B. EXPOSURE CONTROLS & PERSONAL PROTECTION         1       Exposure Limits:       ACGIH       NHSC       OSHA         1       Exposure Limits:       CHEMICAL NAME(S)       TLV       STEL       ES-       ES-       STEL       IDLH         COBALT       (0.02)       NA       (0.05)       NA       NA       (0.01)       NA       NA	containers slowly on a stable surface. Keep container tightly closed when not in use.         Special Precautions:       Read and understand the manufacturer's instructions and the precautionary label on this product. See America National Standard Z-49.1, "Safety in Welding, Cutting and Allied Processes," published by the American Weldin Society, P. O. Box 351040, Miami, FL 33135 and OSHA Publication 2206 (29 C.F.R. 1910), U.S. Government Printin Office, Superintendent of Documents, P.O. Box 371954, Pittsburgh, PA 15250-7954 for additional details regarding fir and explosion control, exposure control and other special precautions.         Set EXPOSURE CONTROLS & PERSONAL PROTECTION         Exposure Limits: ppm (mg/m³)         ACGIH       NOHSC       OSHA       OTHER         CHEMICAL NAME(S)       TLV       STEL       ES-       ES-         COBALT       (0.02)       NA       (0.01)       NA       NA         CHEMICAL NAME(S)       TLV       STEL       ES-       ES-         CHEMICAL NAME(S)       TLV       STEL       STEL       IDLH         CHEMICAL NAME(S)       TLV       STEL       STEL       IDLH       CHEMICAL NAME(S) <td>·.1 ·.2 ·.3</td> <td>Work &amp; Hygiene Practices: Storage &amp; Handling: Special Precautions:</td> <td>6. ACCIDENT Spilled product may produce a sli appropriate Personal Protective respirator. Carefully vacuum or sw local, state, provincial and federal thoroughly before reuse. 7. 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Settem Exposure Limits:         ppm (mg/m³)       ACGIH       NOHSC       OSHA       OTHER         Exposure Limits:       COBALT       (0.02)       NA       (0.05)       NA       NA       (0.01)       NA       NA         Description       COBALT       (0.05)       NA       (0.05)       NF       NF       (1.0)       NA       25</td> <td>7.1</td> <td>Work &amp; Hygiene Practices: Storage &amp; Handling: Special Precautions:</td> <td>6. ACCIDENT Spilled product may produce a sli appropriate Personal Protective respirator. Carefully vacuum or sw local, state, provincial and federal thoroughly before reuse. 7. HANDLING &amp; Avoid contact to eyes, skin, and thoroughly after handling and use. area. Do not store or bring tobacc the standards of good industrial hyy No unusual methods are required. a sheltered warm area with temper Static charge may occur during por containers slowly on a stable surfact Read and understand the manufi National Standard Z-49.1, "Safety Society, P. O. 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Image: Stand of the understand understand of the understand of the production of the prod	containers slowly on a stable surface. Keep container tightly closed when not in use.         Special Precautions:       Read and understand the manufacturer's instructions and the precautionary label on this product. See America National Standard Z-49.1, "Safety in Welding, Cutting and Allied Processes," published by the American Weldin Society, P. O. Box 351040, Miami, FL 33135 and OSHA Publication 2206 (29 C.F.R. 1910), U.S. Government Printin Office, Superintendent of Documents, P.O. Box 371954, Pittsburgh, PA 15250-7954 for additional details regarding fir and explosion control, exposure control and other special precautions. <b>8. EXPOSURE CONTROLS &amp; PERSONAL PROTECTION 8. EXPOSURE CONTROLS &amp; PERSONAL PROTECTION CHEMICAL NAME(S) TLV STEL ES- ES- B. CHEMICAL NAME(S) TLV STEL ES- ES- CHEMICAL NAME(S) TLV STEL ES- ES- CHEMICAL NAME(S) TLV STEL ES- ES- ES- ES- CE- CHEMICAL NAME(S) TLV STEL DLH CHEMICAL NAME(S) TLV</b>	7.1	Work & Hygiene Practices: Storage & Handling: Special Precautions:	6. ACCIDENT Spilled product may produce a sli appropriate Personal Protective respirator. Carefully vacuum or sw local, state, provincial and federal thoroughly before reuse. 7. HANDLING & Avoid contact to eyes, skin, and thoroughly after handling and use. area. Do not store or bring tobacc the standards of good industrial hyy. No unusual methods are required. a sheltered warm area with temper Static charge may occur during pr containers slowly on a stable surfact Read and understand the manuff National Standard Z-49.1, "Safety Society, P. O. Box 351040, Miami Office, Superintendent of Document and explosion control, exposure con 8. EXPOSURE CONTE CHEMICAL NAME(S) COBALT CHROMIUM # TUNGSTEN NICKEL IRON	ip hazard Equipme veep up ti regulatio <b>&amp; STC</b> I mucous Do not s co produce rature and owder tra- toe. Keep facturer's y in Wel i, FL 331 ents, P.O. ontrol and <b>ROLS</b> Acce <u>TLV</u> (0.02) (0.5) 5 (5.0) (5.0)	I. Before I. Before	SE MEAS e cleaning an ding gloves, d powder, part sh all affected E INFOR anes. Avoid i at, drink, chew food, drinks of tained and re ty control to p Keep away fri- er tightly close ions and the utting and All DSHA Publica 1954, Pittsbur becial precauti RSONAL Es-TWA E (0.05) M (0.5) M (0.5) M NF M	y spill glasse ticulate areas <b>MA</b> inhalat y gum or cos etain al revent oor cos etain etai	ES- PEAK NF NF NF NF NF NF NF NF NF NF	als involv NIOSH a Dispose ve any co apors, ga o, or app tithin the v and ider materia use. label on " publish C.F.R. 19 7954 for <b>TION</b> <b>PEL</b> (0.01) (1.0) 5 (5.0) (10.0)	ved in s approved of propontamina ases, full by cosm- working htity labed d "going als listed by 10), U.S addition: OSHA STEL NA NA NA	pill clear d (or ect erly in a ated clot etics with area. Or etics or etics with area. Or etics or etics o	uvivalent) du ccordance w hing and wa d dusts. Wa hin the worki therwise follour the dew poir tion 10. Op See Americ erican Weldi nment Printi s regarding f OTHER	



Page 4 of 8 SDS-0007

Prepared to OSHA, ACC, ANSI, NOHSC, WHMIS, GHS & EU Standards

SDS Revision: 3.3 SDS Revision

	Exposure Limits:		ACO	GIH		NOHSC			OSHA		OTHER
	ppm (mg/m <sup>3</sup> )		TLV	OTEL	ES-TWA	ES-	ES- PEAK	PEL	STEL	IDLH	
		CHEMICAL NAME(S) BORON	NA	STEL NF	NF	STEL NF	(15.0)	NA	NA	IDLH	
		NIOBIUM	(5.0)	NA	NF	NF	(10.0) NF	(5.0)	NA	NA	
		MANGANESE	(0.2)	(3)	(10.0)	NF	NF	(10.0)	NA	NA	
		SILICON	(10.0)	NA	(10.0)	NF	NF	(10.0)	NA	NA	
		LIMESTONE	(10)	NA	NF	NF	NF	(5)	NA	NA	
			(10)	NA	(10)	NF	NF	(15)	NA	NA	TOTAL DUS
		TRISODIUM						· · · ·			
		HEXAFLUOROALUMINATE	2.5	NA	2.5	NF	NF	2.5	1.0	NA	AS F
.2	Ventilation & Engineering Controls:	Use industrial hygiene monitoring adequate ventilation (e.g., open equipment is available (e.g., sink large quantities of product and pro	doors an , safety s wide ade	d windo hower, e quate ve	ws, local e eye-wash s ntilation (e	exhaust v station). .g., local	ventilation) Use in a exhaust v	). Ensur chemical entilation	e approp fume ho , fans).	oriate de od whe	econtaminat
.3	Respiratory Protection:	CAUTION: Welding or cutting mathematical these fumes and gases. Use ad ANSI Z49.1-1967 Safety in Weldin exposure within legal limits. In the must be kept below the TLVs and exposure as low as possible. Use confined space or where local experimental space or the appropriate respiratory protection is necessary selection of the appropriate respiratory potential airborne contaminants and the space of the appropriate space of the appropriate space of the appropriate respiratory potential airborne contaminants and the space of the appropriate space space of the appropriate space of the appropria	equate vong and C e worker's nd the every respirat chaust or ary, NIO atory prof	entilation utting pu s breathi quivalent ble fume ventilati SH appr tection (c	<ul> <li>Use NIC blished by ng zone and exposure respirator on does n roved respirator lust respirator</li> </ul>	DSH app the Ame and the ge e must co or air su ot keep piratory p ator, etc.)	roved respectively roved respectively and the second secon	piratory p ding Soci a, the fun less that pirator w below the should	rotection lety. Kee nes and in one. hen weld e TLV. V be used	i. See ep the gases Keep ling in Vhere . The	
4	Eye Protection:	Wear helmet or use face shield w flash goggles, if necessary, to sh goggles. Wear contact lenses in create a likelihood of injury from prohibited.	nield othe combina	ers. Wea ation with	r safety g safety e	lasses w yewear, (	ith UV pro except wh	otective s here the o	ide shie contact l	lds or enses	6
5	Hand Protection:	Wear head, hand and body prote radiation, UV radiation, abrasions prevent shock except for leather give equal performance) are prefe	s, contus if kept dr	ions and	heat stre	ss. Pro	tective clo	thing will	not ger	nerally	
6	Body Protection:	Wear head, hand and body prote shock. Wear flame resistant ear p include heat/fire resistant gloves, Wear garments made of leather, l oil, grease or solvents) and in go not roll up sleeves or trousers (par	ection tha olugs to k overalls, heavywei od repair	eep spa aprons, ght tightl Do not	rks out of sleeves, y woven w wear cloth	ears. Se footwear /ool or co	e ANSI Z- , welder's otton. Kee	-49.1. The spats an p clothing	e clothing d head o clean (f	g may cover. ree of	
		9. PHYSICAL	& CH	EMIC	AL PRO	OPER	TIES				
1	Appearance:	Solid wire, silver-grey color									
	Odor:	Odorless									
2	-	0 4011000									
	Odor Threshold:	ΝΔ									
3	Odor Threshold:	NA									
<b>;</b>	pH:	NA									
5  - 	pH: Melting Point/Freezing Point:	NA NA									
5  - 	pH:	NA									
5     	pH: Melting Point/Freezing Point: Initial Boiling Point/Boiling	NA NA									
; ; ;	pH: Melting Point/Freezing Point: Initial Boiling Point/Boiling Range: Flashpoint: Upper/Lower Flammability	NA NA NA NA									
3 1 5 7 3	pH: Melting Point/Freezing Point: Initial Boiling Point/Boiling Range: Flashpoint: Upper/Lower Flammability Limits:	NA NA NA NA									
3 4 5 7 3	pH: Melting Point/Freezing Point: Initial Boiling Point/Boiling Range: Flashpoint: Upper/Lower Flammability Limits: Vapor Pressure:	NA NA NA NA NA									
3 4 5 7 3 9	pH: Melting Point/Freezing Point: Initial Boiling Point/Boiling Range: Flashpoint: Upper/Lower Flammability Limits: Vapor Pressure: Vapor Density:	NA NA NA NA NA NA									
3 4 5 7 7 3 9 10 11	pH: Melting Point/Freezing Point: Initial Boiling Point/Boiling Range: Flashpoint: Upper/Lower Flammability Limits: Vapor Pressure: Vapor Density: Relative Density:	NA NA NA NA NA									
3 4 5 6 7 8 9 10 11	pH: Melting Point/Freezing Point: Initial Boiling Point/Boiling Range: Flashpoint: Upper/Lower Flammability Limits: Vapor Pressure: Vapor Density:	NA NA NA NA NA NA									
3 4 5 6 7 8 9 10 11 12	pH: Melting Point/Freezing Point: Initial Boiling Point/Boiling Range: Flashpoint: Upper/Lower Flammability Limits: Vapor Pressure: Vapor Density: Relative Density:	NA           NA           NA           NA           NA           NA           NA           7.2 - 7.8 g/cm <sup>3</sup>									
3 4 5 6 7 8 9 10 11 12 13	pH: Melting Point/Freezing Point: Initial Boiling Point/Boiling Range: Flashpoint: Upper/Lower Flammability Limits: Vapor Pressure: Vapor Density: Relative Density: Solubility:	NA									
3 4 5 7 7 8 9 10 11 12 13 14	pH: Melting Point/Freezing Point: Initial Boiling Point/Boiling Range: Flashpoint: Upper/Lower Flammability Limits: Vapor Pressure: Vapor Pressure: Vapor Density: Relative Density: Solubility: Partition Coefficient (log Pow):	NA									
2 3 4 5 6 7 8 9 10 11 12 13 14 15 16	pH:         Melting Point/Freezing Point:         Initial Boiling Point/Boiling Range:         Flashpoint:         Upper/Lower Flammability Limits:         Vapor Pressure:         Vapor Density:         Relative Density:         Solubility:         Partition Coefficient (log Pow):         Autoignition Temperature:	NA									



Page 5 of 8 **SDS-0007** 

Prepared to OSHA, ACC, ANSI, NOHSC, WHMIS, GHS & EU Standards

SDS Revision: 3.3

		10. STABILITY & REACTIVITY					
10.1	Stability:	Stable under normal conditions of use (see section 7).					
10.2	Hazardous Decomposition	Irritating vapors and toxic gases (e.g., carbon monoxide and carbon dioxide) when burned or during					
10.3	Products: Hazardous Polymerization:	Will not occur.					
10.4	Conditions to Avoid:	Use or storage near incompatible substances.					
10.5	Incompatible Substances:	Strong oxidizing agents, strong acids and bases.					
		11. TOXICOLOGICAL INFORMATION					
11.1	Routes of Entry:	Inhalation: YES Absorption: YES Ingestion: NO					
11.2	Toxicity Data:	Toxicity information for particulates (turnes) generated from constituents of this product during welding is provided in this section. This SDS does not provide toxicity information for welding fumes and gases that may originate from sources other than this product (for example from base metal, coatings on base metal, fluxes, and other hazardous substances. <u>General Nuisance Dusts</u> : Many of the metal oxides generated as components of welding fume, are considered nuisance dusts (such as oxides of titanium), which are essentially nontoxic and chemically nonintrating. Skin contact has shown no problems other than possible drying and mechanical irritation. Eye contact can produce particulate irritation. Excessive inhalation can produce mild pulmonary irritation and possible non-disabiling slight fibrosis of the lungs. <u>Chromium &amp; Chromium Compounds</u> : Where chromium is present in the welding consumable, Chromium III and Chromium VI (hexavalent chromium) may be generated during welding. Short term overexposure to chronium VI can cause irritation of the respiratory system, lung damage and asthma type symptoms. Workers exposed to hexavalent chromium and its compounds are listed in the current annual report on carcinogens (prepared by the National Toxicology Program). Their presence in this alloy is not believed to present a carcinogenic or any other health hazard due to their relatively low concentration and chemical form. <u>Iron &amp; Iron Compounds</u> : Overexposure to furmes of iron may cause irritation of the lungs will clear in time after exposure may result in a benign condition of the lung, sufficiens is, characterized by iron deposits in the lung, or "pigmentation," that is detectible by x-ray, but which generally does not interfere with lung function, and does not progress to permanent scarring (fibrosis) of the lung. <u>Molydenum</u> : Overexposure to oxides of molydenum may affect the body if they are inhaled, ingested or if they contact the eyos. Flocts could include irritation of the eyes, nose, and throat, weight lo					
11.3	Acute Toxicity:	See Section 4.4					
11.4	Chronic Toxicity:	See Section 4.5					
11.5	Suspected Carcinogen:	Nickel is listed as IARC Group 2B (Possibly carcinogenic to humans); NTP15 Group 1 (Known human carcinogen); CA65 (cancer). <u>Titanium Dioxide</u> is listed as IARC Group 2B (Possibly carcinogenic to humans). <u>Chromium</u> in the form of "hexavalent chromium," is considered a human carcinogen, and thus a mutagen as well. While this product does not contain hexavalent chromium, it is well known that the chromium in this product is converted to various chemical forms during the welding process, including hexavalent chromium. Therefore, use of this product in normal welding operations must be considered to represent a cancer hazard. Other constituents of this product are not considered carcinogens or mutagens.					
		WARNING! This product can expose you to chemicals including <u>Hexavalent Chromium</u> , <u>Nickel</u> and <u>Cobalt</u> , which are known to the State of California to cause cancer or reproductive harm. For more information, go to www.P65Warnings.ca.gov.					



Page 6 of 8 **SDS-0007** 

Prepared to OSHA, ACC, ANSI, NOHSC, WHMIS, GHS & EU Standards

SDS Revision: 3.3

		SUS REVISION: 3.3 SUS REVISION DATE: 10/21/2024
		11. TOXICOLOGICAL INFORMATION – cont'd
11.6	Reproductive Toxicity:	
11.0	Mutagenicity:	<u>Manganese</u> compounds may be associated with reproductive system effects.
	Embryotoxicity:	Chromium in the form of "hexavalent chromium," is believed to produce mutagenic effects in humans.
	Teratogenicity:	This product is not reported to produce embryotoxic effects in humans.
	Reproductive Toxicity:	This product is not reported to produce teratogenic effects in humans.
11.7	Irritancy of Product:	Manganese compounds may be associated with reproductive system effects.
11.8	Biological Exposure Indices:	See Section 4.2
11.0	Diological Exposure indices.	Consult Occupational Physician for the availability and appropriateness of biological exposure indices (e.g., blood test urine tests, etc.).
11.9	Physician Recommendations:	Treat symptomatically.
		12. ECOLOGICAL INFORMATION
12.1	Environmental Stability:	There are no specific data available for this product.
12.2	Effects on Plants & Animals:	There are no specific data available for this product.
12.3	Effects on Aquatic Life:	There are no specific data available for this product.
	1	13. DISPOSAL CONSIDERATIONS
13.1	Waste Disposal:	Dispose of in accordance with federal, state, provincial or local regulations.
13.2	Special Considerations:	NA
<b>T</b> 1	hania da amintian (ID Nam	14. TRANSPORTATION INFORMATION
Ine	riptive information (ID Num	nber, proper shipping name, hazard class & division, packing group) is shown for each mode of transportation. Additional e required by 49 CFR, IATA/ICAO, IMDG and the CTDGR.
14.1	49 CFR (GND):	NOT REGULATED
14.2	IATA (AIR):	NOT REGULATED
14.3	IMDG (OCN):	NOT REGULATED
14.4	TDGR (Canadian GND):	NOT REGULATED
14.5	ADR/RID (EU):	NOT REGULATED
14.6	SCT (MEXICO):	NOT REGULATED
14.7	ADGR (AUS):	NOT REGULATED
	, , , , , , , , , , , , , , , , , , ,	
		15. REGULATORY INFORMATION
15.1	SARA Reporting Requirements:	The following chemicals are listed on the SARA Title III (EPCRA 313 Toxic Chemical List): <u>Cobalt</u> , <u>Chromium</u> , <u>Nickel</u> an <u>Manganese</u> .
15.2	SARA TPQ:	There are no specific Threshold Planning Quantities for the components of this product.
15.3	TSCA Inventory Status:	All chemical substances of this product are listed on the TSCA inventory or are otherwise exempt from inventory status.
15.4	CERCLA Reportable Quantity:	<u>Chromium</u> : 2,270 kg (5,000 lbs); <u>Nickel</u> : 45.4 kg (100 lbs)
15.5	Other Federal Requirements:	<u>Manganese</u> (and its compounds), <u>Chromium</u> (and its compounds), <u>Cobalt</u> (and its compounds) and <u>Nickel</u> (and its compounds) are listed as Hazardous Air Pollutants (HAPs). <u>Manganese</u> (and its compounds), <u>Chromium</u> (and its compounds), <u>Cobalt</u> (and its compounds) and <u>Nickel</u> (and its compounds) are listed as Toxic Pollutants under the Clear Water Act (CWA). <u>Chromium</u> , <u>Copper</u> and <u>Nickel</u> are listed as Priority Pollutants under the Clean Water Act (CWA). This product does not contain any Class 1 or Class 2 ozone depletors.
15.6	Other Canadian Regulations:	This product has been classified according to the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all of the information required by the CPR. The components of this product are listed on the DSL/NDS The following chemicals are listed on the Ingredient Disclosure List: Chromium, Manganese, Nickel and Molybdenum.
15.7	State Regulatory Information:	<u>Chromium</u> is found on the following state criteria lists: Florida Toxic Substances List (FL), Massachusetts Hazardou Substances List (MA), Michigan Critical Substances List (MI), Minnesota Hazardous Substances List (MN), New Jerse Right-to-Know List (NJ), New York Hazardous Substances List (NY), Pennsylvania Right-to-Know List (PA), an Washington Permissible Exposures List (WA). <u>Nickel</u> is listed on the following state criteria lists: fl, MA, MI, MN, NJ, PA, and WA. <u>Tungsten</u> is listed on the following state criteria lists: FL, MA, MN, NJ, PA and WA. <u>Niobium</u> is found on the following state criteria lists: FL, MA, MN, NJ, PA, and WA. <u>Manganese</u> is found on the following state criteria lists: FL, MA, MN, NJ, PA, and WA. <u>Silicon</u> is found on the following state criteria lists: MA, MN, PA, and WA. <u>Limestone</u> is found on the following state criteria lists: MA, MN, PA and WA. Titanium Dioxide is found on the following state criteria lists: MA, NJ, PA and WA.

COR-MET.

# SAFETY DATA SHEET

Page 7 of 8 **SDS-0007** 

Prepared to OSHA, ACC, ANSI, NOHSC, WHMIS, GHS & EU Standards

SDS Revision: 3.3 SD

		15. REGULATORY INFO	RMATION – cont'd
15.7	State Regulatory Information:	criteria lists: California Proposition 65 (CA65), D List (FL), Massachusetts Hazardous Substances L Substances List (MN), New Jersey Right-to-Know Right-to-Know List (PA), Washington Permissible R WARNING: This product can expose you to che	oncentration of 1.0% or greater, are listed on any of the following state elaware Air Quality Management List (DE), Florida Toxic Substances .ist (MA), Michigan Critical Substances List (MI), Minnesota Hazardous / List (NJ), New York Hazardous Substances List (NY), Pennsylvania Exposures List (WA), Wisconsin Hazardous Substances List (WI). micals including Hexavalent Chromium, Nickel and Cobalt, which are e cancer or reproductive harm. For more information, go to
15.8	Other Requirements:		you to chemicals including <u>Hexavalent Chromium</u> , <u>Nickel</u> and <u>Cobalt</u> , nia to cause cancer or reproductive harm. For more information, go to
		16. OTHER INFO	RMATION
16.1	Other Information:	DANGER! MAY CAUSE CANCER. MAY CAUSE CANCER. MAY CAUSE REPEATED EXPOSURE. CAUSES SERIOUSE Obtain, read and follow instructions before use. soap and warm water thoroughly after handling. If or in a well-ventilated area. Wear protective gloc Remove person to fresh air and keep comfortable minutes. Remove contact lenses, if present and advice. Get medical help if you feel unwell. If eye NOTE: Local ventilation should be used during recommended. Some individuals may show see hazardous to health. Use only in well-ventilated a breathe gas, fumes, vapor or spray. Wear suit insufficient ventilation wear suitable respiratory proparticulates. WARNING: Electric shock from welding equipmedirection a localized, concentrated heat source continuous wire and rod electrode (or filler metal, one or more health hazards. Hot metal spatter an may cause burns to the hands and body or may and light radiation from an electric arc may cause Fumes and gases generated during the welding welding can damage hearing. See also Americe <b>KEEP OUT OF REACH OF CHILDREN.</b> WARNING! This product can expose y	<b>SE DAMAGE TO ORGANS (LUNGS) THROUGH PROLONGED OR</b> <b>EYE IRRITATION. MAY CAUSE RESPIRATORY IRRITATION.</b> Do not breathe dust/fume. Wash hands and exposed skin areas with Do not eat, drink or smoke when using this product. Use only outdoors wes/protective clothing/eye protection/face protection. IF INHALED: e for breathing. IF IN EYES: Rinse cautiously with water for several easy to do. Continue rinsing. If exposed or concerned, get medical irritation persists: Get medical help. Store locked up. handling and use. Good housekeeping and personal hygiene are ensitivity to exposure. Failure to observe proper practices may be reas. Harmful by inhalation. Avoid contact with skin and eyes. Do not able protective clothing, gloves and eye/face protection. In case of otective equipment. Avoid overexposure to metal fumes, powders and ent or electrodes may be fatal. The welding process uses electrical e. The tremendously high temperatures of the arc cause the welding when used as such) to decompose. Electric arc working may create d heat from electric arcs, welding flames or the thermal spray process cause fire if it comes into contact with combustible materials. UV, IR e damage to unprotected eyes. Wear suitable protective equipment. process can be harmful to your health and noise generated during an National Standard Z-49.1, "Safety in Welding, Cutting and Allied poiety for additional safety precautions and hazard warnings.
16.2 16.3	Terms & Definitions: Disclaimer:	See last page of this Safety Data Sheet.	CILM's Liszard Communication Standard 20 CED \$1010.1200 Other
		government regulations must be reviewed for a knowledge, the information contained herein is r completeness is not guaranteed and no warran information contained herein relates only to the sp component properties must be considered. Dat edition.	SHA's Hazard Communication Standard, 29 CFR §1910.1200. Other pplicability to this product. To the best of ShipMate's & Cor-Met's eliable and accurate as of this date; however, accuracy, suitability or nties of any type, either expressed or implied, are provided. The ecific product(s). If this product(s) is combined with other materials, all a may be changed from time to time. Be sure to consult the latest
16.4	Prepared for:	<b>Cor-Met, Inc.</b> 12500 Grand River Road Brighton, MI 48116 USA Tel: +1 (810) 227-3251 Fax: +1 (810) 227-9266 <u>http://www.cor-met.com/</u> E-mail: sales@cor-met.com	COR-MET <sub>®</sub>
16.5	Prepared by:	ShipMate, Inc. P.O. Box 787 Sisters, Oregon 97759-0787 USA Tel: +1 (310) 370-3600 Fax: +1 (310) 370-5700 https://shipmate.com	ShipMate Dangerous Goods Training & Consulting



Page 8 of 8 SDS-0007

Prepared to OSHA, ACC, ANSI, NOHSC, WHMIS, GHS & EU Standards

SDS Revision: 3.3

SDS Revision Date: 10/21/2024

### **DEFINITION OF TERMS**

A large number of abbreviations and acronyms appear on a SDS. Some of these that are commonly used include the following:

#### GENERAL INFORMATION:

CAS No.	Chemical Abstract Service Number
RTECS No.	Registry of Toxic Effects of Chemical Substances Number
EINECS No.	European Inventory of Existing Commercial Chemical Substances Number

#### EXPOSURE LIMITS IN AIR:

ACGIH	American Conference on Governmental Industrial Hygienists
IDLH	Immediately Dangerous to Life and Health
NOHSC	National Occupational Health and Safety Commission (Australia)
OSHA	U.S. Occupational Safety and Health Administration
PEL	Permissible Exposure Limit
STEL	Short Term Exposure Limit
TLV	Threshold Limit Value
TWA	Time Weighted Average

#### FIRST AID MEASURES:

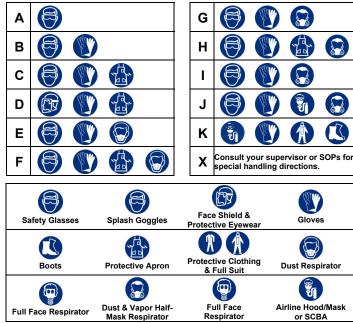
CPR Cardiopulmonary resuscitation - method in which a person whose heart has stopped receives manual chest compressions and breathing to circulate blood and provide oxygen to the body.
--

#### HAZARDOUS MATERIALS IDENTIFICATION SYSTEM: HMIS

### HEALTH, FLAMMABILITY & REACTIVITY RATINGS:

0	Minimal Hazard	HEALTH
1	Slight Hazard	FLAMMABILITY
2	Moderate Hazard	PHYSICAL HAZARDS
3	Severe Hazard	PERSONAL PROTECTION
4	Extreme Hazard	

### PERSONAL PROTECTION RATINGS:



#### OTHER STANDARD ABBREVIATIONS:

Carc	Carcinogenic
Irrit	Irritant
NA	Not Available
NR	No Results
ND	Not Determined
NE	Not Established
NF	Not Found
SCBA	Self-Contained Breathing Apparatus
Sens	Sensitization
STOT RE	Specific Target Organ Toxicity – Repeat Exposure
STOT SE	Specific Target Organ Toxicity – Single Exposure

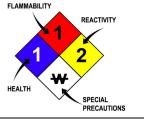
NATIONAL FIRE PROTECTION ASSOCIATION: NFPA						
FLAMMABILITY LIMITS IN AIR:						
Autoignition	Minimum temperature required to initiate combustion in air with no other source					
Temperature	of ignition					
LEL	Lower Explosive Limit - lowest percent of vapor in air, by volume, that will explode or ignite in the presence of an ignition source					

Upper Explosive Limit - highest percent of vapor in air, by volume, that will explode or ignite in the presence of an ignition source

#### HAZARD RATINGS:

UEL

0	Minimal Hazard	FLAMMA
1	Slight Hazard	FLAMMA
2	Moderate Hazard	
3	Severe Hazard	
4	Extreme Hazard	
ACD	Acidic	
ALK	Alkaline	
COR	Corrosive	/
W	Use No Water	HEALTH
ох	Oxidizer	
TREEOII	Radioactive	



#### TOXICOLOGICAL INFORMATION:

LD <sub>50</sub>	Lethal Dose (solids & liquids) which kills 50% of the exposed animals		
LC <sub>50</sub>	Lethal concentration (gases) which kills 50% of the exposed animal		
ppm	Concentration expressed in parts of material per million parts		
TD <sub>Io</sub>	Lowest dose to cause a symptom		
TCLo Lowest concentration to cause a symptom			
TDIo, LDIo, & LDo or	Lowest dose (or concentration) to cause lethal or toxic effects		
TC, TC <sub>o</sub> , LC <sub>lo</sub> , & LC <sub>o</sub>			
IARC	International Agency for Research on Cancer		
NTP	National Toxicology Program		
RTECS	Registry of Toxic Effects of Chemical Substances		
BCF	Bioconcentration Factor		
TLm	Median threshold limit		
log Kow or log Koc	Coefficient of Oil/Water Distribution		

### **REGULATORY INFORMATION:**

WHMIS	Canadian Workplace Hazardous Material Information System
DOT	U.S. Department of Transportation
тс	Transport Canada
EPA	U.S. Environmental Protection Agency
DSL	Canadian Domestic Substance List
NDSL	Canadian Non-Domestic Substance List
PSL	Canadian Priority Substances List
TSCA	U.S. Toxic Substance Control Act
EU	European Union (European Union Directive 67/548/EEC)
WGK	Wassergefährdungsklassen (German Water Hazard Class)

### CLP/GHS (1272/2008/EC) PICTOGRAMS:

			$\Diamond$			$\diamondsuit$		
GHS01	GHS02	GHS03	GHS04	GHS05	GHS06	GHS07	GHS08	GHS09
Explosive	Flammable	Oxidizer	Pressurized	Corrosive	Toxic	Harmful Irritating	Health Hazard	Environment